

Supporting Information for

Ultra-Rapid Crystallization of L-Alanine Using Monomode Microwaves, Indium Tin Oxide and Metal-Assisted and Microwave-Accelerated Evaporative Crystallization

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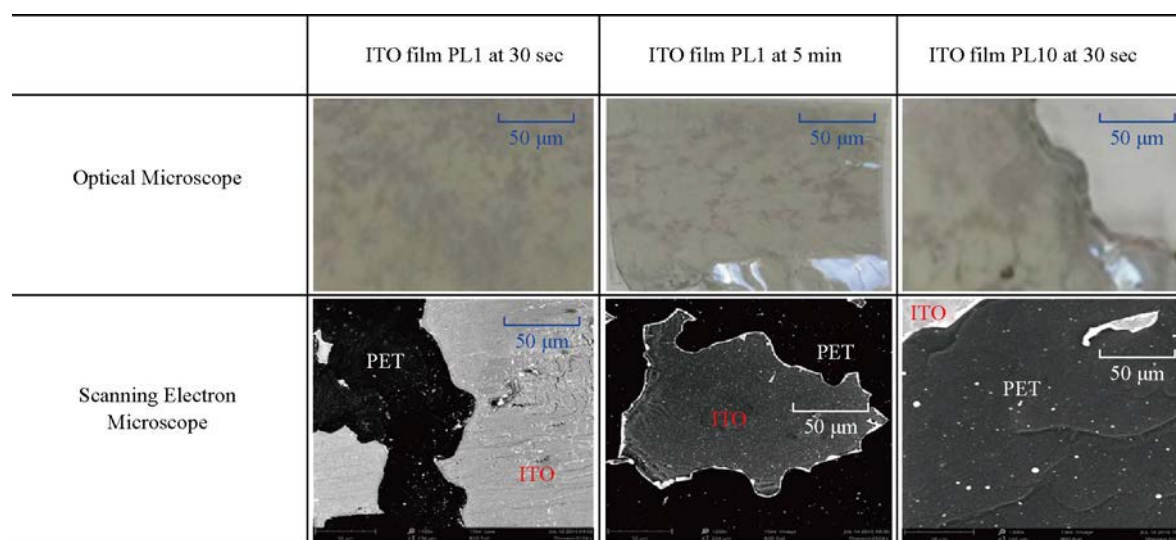


Fig. S1 Optical and SEM images of 5 cm ITO after exposure to continuous microwave heating using a conventional microwave oven at power level (PL) 1 and 10 for 30 sec and 5 min to determine the optimum microwave power level and duration for crystallization experiments without damaging ITO.

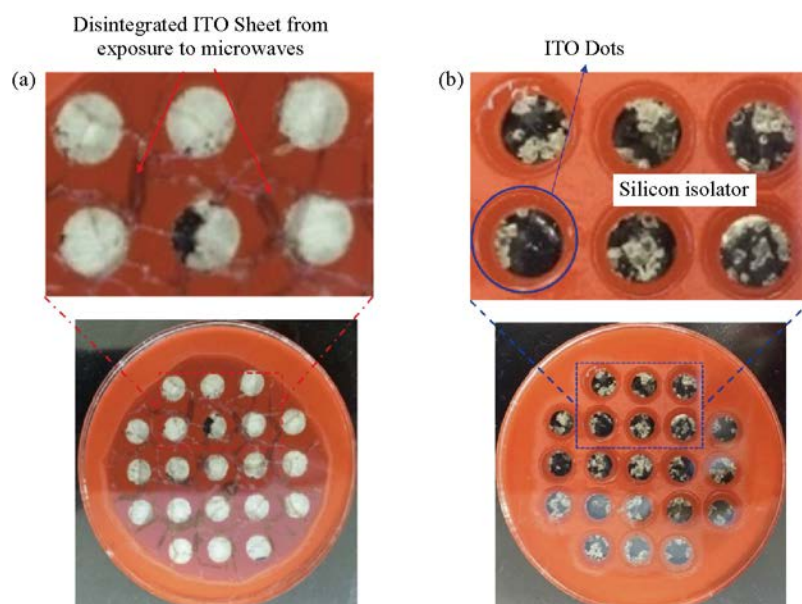


Fig. S2 Real-color photographs of **(a)** ITO film (4 cm diameter) damaged from microwave exposure due charge build up in the ITO film and **(b)** ITO dots (5 mm) with no damage from microwaves. L-alanine crystals are clearly visible on ITO dots, which indicates ITO dots can be used with the MAMEC technique.

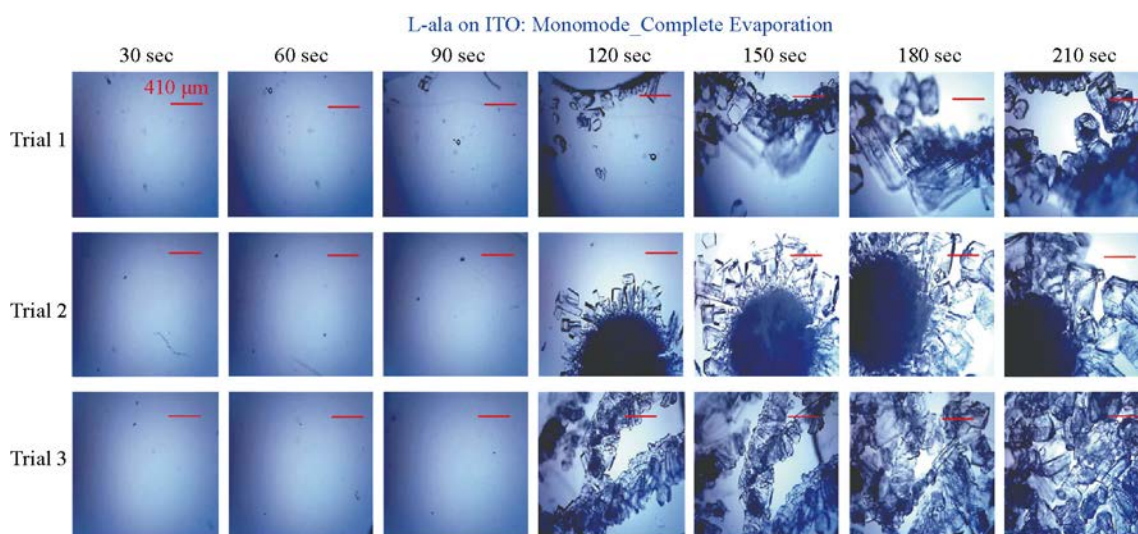


Fig. S3 Timed optical images of L-alanine crystals grown on iCrystal plates with ITO during exposure to monomode microwave heating. Each experiment in this study is repeated a minimum of three times. This figure demonstrates repeatability of the MA-MAEC technique.

L-ala on PMMA: Conventional MW_PL1_21-wells_Complete Evaporation

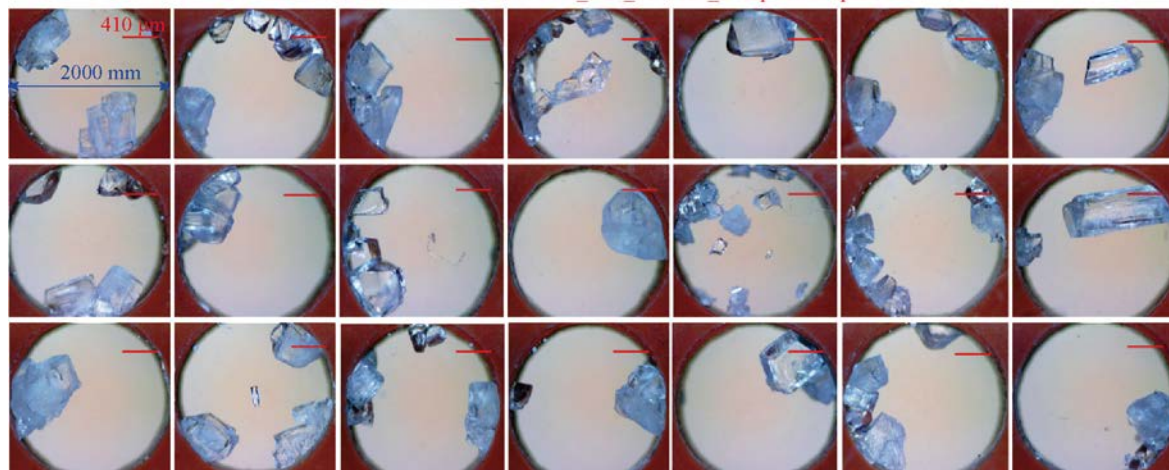


Fig. S4 Real-color images of L-alanine crystals grown on the 21 wells of the iCrystal plates with ITO using a conventional microwave oven at power level (PL) 1 after the complete evaporation of the solvent.